

Work Order ID 160396

Wednesday, April 26, 2017 2:10:38 PM

160396

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Item ID: D066-1003-011L08

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: R66 Cabin Floor Protector - Clear

Start Date: 4/27/2017 Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/18/2017 Req'd Qty: 1.00

1

Customer:

Reference: SCHEDULED

Approvals: Process Plan:

DAS

21

Date: APR 26 2017 Tooling:

Date:

Run Start ***NR1***

QC:

9-89

Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN-D066-1003

B

100

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D066-1003-011L08 CHG002

APR 28 2017

DAS
38
9-89

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

APR 27 2017

DAS
6
9-89DAS
27
9-89

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.03

Quality Control

APR 28 2017

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Item ID: D066-1003-011L08 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: R66 Cabin Floor Protector - Clear
Start Date: 4/27/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 5/18/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference: SCHEDULED

Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D066-1003-011L08 Location : FG117								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.10							
Quality Control									

SmB
7/4/28

DAS
21
9-88
APR 28 2017
APR 20 2017

DAS
21
9-88

APR 28 2017

Picklist Print

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Work Order ID: 160396

160396

Parent Item: D066-1003-011L08

D066-1003-011L08

Parent Item Name: R66 Cabin Floor Protector - Clear

Start Date: 4/27/2017

Required Date: 5/18/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 14.02.05 NEW ISSUE DD VERF:JLM IPP Rev. B
14/07/02 Parts list updated. DL IPP REV:C 15.02.1 AS
PER IIN REV.B DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3580-3 *D3580-3* Joggle Bracket		Manufactured	No			110	Each	30.0000	6	6			
	DAS 38 9-89								**		DAS 6 9-89	APR 27 2017	DAS 27 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST040		30							
					136061	5				5			
					145423	25				1			
MS21059L3 *MS21059L3* Nut Plate		Purchased	No			110	Each	104.0000	6	6			
	DAS 38 9-89								**		DAS 6 9-89	APR 27 2017	DAS 27 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		44							
					M137075	44							
				ST301		60							
					M137164	60				10			
D4941-1L08 *D4941-1L08* Floor Protector, Fwd LH, (Clear)		Manufactured	No			110	Each	0.0000	1	1			
	DAS 38 9-89								**		DAS 6 9-89	APR 27 2017	DAS 27 9-89
D4941-2L08 *D4941-2L08* Floor Protector, Fwd RH, (Clear)		Manufactured	No			110	Each	0.0000	1	1			
	DAS 38 9-89								**		DAS 6 9-89	APR 27 2017	DAS 27 9-89
D4941-3L08 *D4941-3L08* Floor Protector, Aft LH, (Clear)		Manufactured	No			110	Each	0.0000	1	1			
	DAS 38 9-89								**		DAS 6 9-89	APR 27 2017	DAS 27 9-89

Picklist Print

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Work Order ID: 160396

160396

Parent Item: D066-1003-0111L08

D066-1003-0111 08

Parent Item Name: R66 Cabin Floor Protector - Clear

Start Date: 4/27/2017

Required Date: 5/18/2017

Start Qty: 1.00

Required Qty: 1.00

D4941-4L08

Manufactured No

110 Each

0.0000

1

1

D4941-4L 08

Floor Protector, Aft RH, (Clear)

ANS25-10R8

Purchased No

110 Each

297.0000

6

6

AN525-10R8

Screw

DAS
38
9-89

Location

Loc Qty

Loc Code

ST329

297

m135058

297

110 Each

8,212.000

12

12

MS20426AD3-4

Purchased No

MS20426AD3-4

RIVET

DAS
38
9-89

Location

Loc Qty

Loc Code

GA

6474

m134294

1921

m136444

4553

ST312

1738

m134294

1738

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APR 27 2017

APR 27 2017

APR 27 2017

DAS
27
9-89

DAS
27
9-89

4.0 WEIGHT AND BALANCE

The following is the weight increase associated with the D066-1003-XXX kits. Be sure to subtract the weight of any parts removed.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D066-1003-011L02 Cabin Floor Protector (Black Lexan Sheet)	6.7 lb 3.0 kg	0.10 in 0.00 m	0.67 in-lb 0.00 m-kg	43.72 in 1.11m	293 in-lb 3.33 m-kg
D066-1003-011L08 Cabin Floor Protector (Clear Lexan Sheet)	6.7 lb 3.0 kg	0.10 in 0.00 m	0.67 in-lb 0.00 m-kg	43.72 in 1.11m	293 in-lb 3.33 m-kg
D066-1003-013 Baggage Compartment Protectors	16.5 lb 7.5 kg	3.29 in 0.08 m	54 in-lb 0.60 m-kg	104.35 in 2.65 m	1721 in-lb 19.88 m-kg

5.0 PARTS LIST

Qty -011 L02	Qty -011 L08	Qty -013	Part Number	Description
X			D066-1003-011L02	CABIN FLOOR PROTECTORS (BLACK)
	X		D066-1003-011L08	CABIN FLOOR PROTECTORS (CLEAR)
		X	D066-1003-013	BAGGAGE COMPARTMENT PROTECTORS
1			D4941-1L02	FLOOR PROTECTOR, FWD LH
	1		D4941-1L08	FLOOR PROTECTOR, FWD LH
1			D4941-2 L02	FLOOR PROTECTOR, FWD RH
	1		D4941-2 L08	FLOOR PROTECTOR, FWD RH
1			D4941-3 L02	FLOOR PROTECTOR, AFT LH
	1		D4941-3 L08	FLOOR PROTECTOR, AFT LH
1			D4941-4 L02	FLOOR PROTECTOR, AFT RH
	1		D4941-4 L08	FLOOR PROTECTOR, AFT RH
		1	D4942-1	FLOOR PROTECTOR
		1	D4942-3	FORWARD WALL PROTECTOR
		1	D4942-7	LH WALL PROTECTOR
		1	D4942-9	DOOR PROTECTOR
		2	D4967-1	BRACKET
6	6		D3580-3	JOGGLE BRACKET
		3	D3580-5	JOGGLE BRACKET
		1	D5119-1	PLACARD
		1	D5120-1	PLACARD
6	6		AN525-10R8	SCREW
		10	AN525-10R9	SCREW
		8	CS62-1032-8CR	STUD, CLICK BOND
		3	AN970-3	WASHER
		8	MS21042-3	NUT, SELF LOCKING
		5	CB 200	3.5G ACRYLIC ADHESIVE
6	6	10	MS21059L3	NUTPLATE
12	12	20	MS20426AD3-4	RIVET